

| STOCKPROGRAM SEAMLESS TUBES TO API 5L X52 PSL2 / X65 PSL2 and also to ISO 3183 L360 / L450 PSL2 and EN 10225-3 S355NHHO *) / S460QHHO | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|---|-------|-----|--|-------|-------|------|------|-------|-------|-------|-------|-------|-------|-------|-------|---|------|------|------|------|------|------|------|------|------|------|--|
| OD | | | Wall thickness to ANSI B36.10 (in mm.) | | | | | | | | | | | | | Other available wall thicknesses (in mm.) | | | | | | | | | | | |
| Inch | mm. | DN | STD | XS | XXS | 10 | 20 | 30 | 40 | 60 | 80 | 100 | 120 | 140 | 160 | | | | | | | | | | | | |
| ¾ | 26,7 | 10 | 2,87 | 3,91 | 7,82 | | | | 2,87 | | 3,91 | | | | 5,56 | | | | | | | | | | | | |
| 1 | 33,4 | 25 | 3,38 | 4,55 | 9,09 | | | | 3,38 | | 4,55 | | | | 6,35 | | | | | | | | | | | | |
| 1½ | 48,3 | 40 | 3,68 | 5,08 | 10,16 | | | | 3,68 | | 5,08 | | | | 7,14 | | | | | | | | | | | | |
| 2 | 60,3 | 50 | 3,91 | 5,54 | 11,07 | | | | 3,91 | | 5,54 | | | | 8,74 | 7,1 | 12,7 | 14,2 | | | | | | | | | |
| 2½ | 73,0 | 65 | 5,16 | 7,01 | 14,02 | | | | 5,16 | | 7,01 | | | | 9,53 | | | | | | | | | | | | |
| 3 | 88,9 | 80 | 5,49 | 7,62 | 15,24 | | | | 5,49 | | 7,62 | | | | 11,13 | | | | 20,0 | | | | | | | | |
| 3½ | 101,6 | 90 | 5,74 | 8,08 | | | | | 5,74 | | 8,08 | | | | | | | | | | | | | | | | |
| 4 | 114,3 | 100 | 6,02 | 8,56 | 17,12 | | | | 6,02 | | 8,56 | | 11,13 | | 13,49 | | | | 20,0 | 25,4 | | | | | | | |
| 5 | 141,3 | 125 | 6,55 | 9,53 | 19,05 | | | | 6,55 | | 9,53 | | 12,70 | | 15,88 | 8,7 | | | | 25,4 | | | | | | | |
| 6 | 168,3 | 150 | 7,11 | 10,97 | 21,95 | | | | 7,11 | | 10,97 | | 14,27 | | 18,26 | 9,5 | 12,7 | 15,9 | 16,0 | 17,5 | 25,4 | 28,0 | 31,8 | | | | |
| 7 | 193,7 | - | | 12,70 | | | | | | | 12,70 | | | | | 8,0 | 10,0 | 15,9 | 19,1 | | 25,4 | | | | | | |
| 8 | 219,1 | 200 | 8,18 | 12,70 | 22,23 | | 6,35 | 7,04 | 8,18 | 10,31 | 12,70 | 15,09 | 18,26 | 20,62 | 23,01 | 9,52 | | 15,9 | | 19,1 | 25,4 | 28,0 | 31,8 | 38,1 | 50,8 | | |
| 9 | 244,5 | - | 8,00 | 12,70 | | | | | 8,00 | | 12,7 | | | | | | 10,0 | 15,9 | 16,0 | 19,1 | 25,4 | | | | | | |
| 10 | 273,0 | 250 | 9,27 | 12,70 | 25,40 | | 6,35 | 7,80 | 9,27 | 12,70 | 15,09 | 18,26 | 21,44 | 25,40 | 28,58 | | | 15,9 | | 19,1 | | | | 31,8 | 38,1 | 50,8 | |
| 12 | 323,9 | 300 | 9,53 | 12,70 | 25,40 | | 6,35 | 8,38 | 10,31 | 14,27 | 17,48 | 21,44 | 25,40 | 28,58 | 33,32 | 7,1 | | 15,9 | 16,0 | 19,1 | | | | 31,8 | 38,1 | 50,8 | |
| 14 | 355,6 | 350 | 9,53 | 12,70 | | 6,35 | 7,92 | 9,53 | 11,13 | 15,09 | 19,05 | 23,83 | 27,79 | 31,75 | 35,71 | 8,0 | 10,3 | 14,3 | 15,9 | 19,1 | | 25,4 | | 31,8 | 38,1 | 50,8 | |
| 16 | 406,4 | 400 | 9,53 | 12,70 | | 6,35 | 7,92 | 9,53 | 12,70 | 16,66 | 21,44 | 26,19 | 30,96 | 36,53 | 40,49 | | | 14,3 | 15,9 | 17,5 | 19,1 | 20,6 | 25,4 | 31,8 | 38,1 | 50,8 | |
| 18 | 457,2 | 450 | 9,53 | 12,70 | | 6,35 | 7,92 | 11,13 | 14,27 | 19,05 | 23,83 | 29,36 | 34,93 | 39,67 | 45,24 | | | 15,9 | 16,0 | 19,1 | | 25,4 | | 31,8 | 38,1 | 50,8 | |
| 20 | 508,0 | 500 | 9,53 | 12,70 | | 6,35 | 9,53 | 12,70 | 15,09 | 20,62 | 26,19 | 32,54 | 38,10 | 44,45 | 50,01 | | | 15,9 | 17,5 | 19,1 | 23,8 | 25,4 | | 31,8 | 38,1 | 50,8 | |
| 22 | 558,8 | 550 | 9,53 | 12,70 | | 6,35 | 9,53 | 12,70 | 15,88 | 22,23 | 28,57 | 34,92 | 41,27 | 47,62 | 53,98 | | | | | 19,1 | | 25,4 | | 31,8 | 38,1 | 50,8 | |
| 24 | 609,6 | 600 | 9,53 | 12,70 | | 6,35 | 9,53 | 14,27 | 17,48 | 24,61 | 30,96 | 38,89 | 46,02 | 52,37 | 59,54 | | | 15,9 | | 19,1 | | 25,4 | | 31,8 | 38,1 | 50,8 | |
| 26 | 660,0 | 650 | | | | | | | | | | | | | | | | | | | | | | | | | |

= X52 / L360 / S355
 = X65 / L450 / S460
 = in both grades
 = X80 PSL2

| OD | | | STOCKPROGRAM LSAW TUBES TO API 5L X52 / X65 PSL2 and also to ISO 3183 and EN 10219 | | | | | | | | | | | | | | | | | | | | | | |
|------|-------|-----|--|------|--|--|--|--|--|--|--|--|------|--|--|--|--|------|------|------|------|------|--|------|------|
| Inch | mm. | DN | Wall thickness (in mm.) | | | | | | | | | | | | | | | | | | | | | | |
| 18 | 457 | 450 | | 12,7 | | | | | | | | | 19,1 | | | | | | | | | | | 38,1 | |
| 20 | 508 | 500 | | | | | | | | | | | | | | | | | | | | | | | |
| 21 | 533,4 | | | | | | | | | | | | | | | | | 15,9 | | | | | | | |
| 22 | 559 | 550 | | 12,7 | | | | | | | | | | | | | | 15,9 | | 19,1 | | | | | 38,1 |
| 24 | 610 | 600 | | | | | | | | | | | | | | | | 15,9 | | | 25,4 | | | | |
| 26 | 660 | 650 | | 12,7 | | | | | | | | | | | | | | 15,9 | | 19,1 | 20,0 | 25,4 | | 31,8 | 38,1 |
| 28 | 711 | 700 | | 12,7 | | | | | | | | | | | | | | 15,9 | 16,0 | 19,1 | 20,0 | 25,4 | | 31,8 | 38,1 |
| 30 | 762 | 750 | | 12,7 | | | | | | | | | | | | | | 15,9 | 16,0 | 19,1 | | 25,4 | | 31,8 | 38,1 |
| 32 | 813 | 800 | | | | | | | | | | | | | | | | 15,9 | 16,0 | 19,1 | 20,0 | 25,4 | | 31,8 | 38,1 |
| 34 | 864 | 850 | | | | | | | | | | | | | | | | | 16,0 | | | 25,4 | | 31,8 | |
| 36 | 914 | 900 | | 12,7 | | | | | | | | | | | | | | 15,9 | 16,0 | 19,1 | 20,0 | 25,4 | | 31,8 | 38,1 |

*) to EN 10225-3 S355QHHO if mechanical values cannot be obtained otherwise.

Seamless pipes are to our specifications SMLS-01, SMLS-02 or SMLS-03 and LSAW pipes to LWP-01 or LWP-04. All our pipes are:

- with certification to EN 10204 - 3.2 by Lloyds Register
- from "West European" origin (some smaller dimensions might be Tenaris Romania)
- impact tested at - 40 °C and/or - 50 °C
- with hardness according to NACE
- US tested to several standards



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